



- NOTES:
- PART TO BE DRY MACHINED
 - PART TO BE FREE OF DIRT, OIL OR OTHER CONTAMINENTS
 - PART TO BE DOUBLE WIPED WITH TECHNICAL GRADE IPA WIPES
 - PART TO BE DOUBLE BAGGED IN STATIC FREE BAGS
 - DIMENSIONS CIRCLED OR MARKED WITH AN * ARE QC DIMENSIONS

MATERIAL:
NATURAL UNPIGMENTED POLYPROPYLENE

UNLESS OTHERWISE SPECIFIED;
ALL DIMENSIONS ARE [INCH] mm.
REMOVE ALL BURRS, BREAK ALL SHARP EDGES.
TOLERANCES ARE AS FOLLOWS:

- IN - [X.XX] ± 0.01
- IN - [X.XXX] ± 0.005
- MM - X.X ± 0.5
- MM - X.XX ± 0.13
- ANGLES: ± 1°

SURFACE ROUGHNESS $\sqrt{32}$ INSIDE O-RING GROOVES

REV	DESCRIPTION	DATE	DWN	CHKD	APVD	ECN
A	INITIAL RELEASE TO MANUFACTURING	6/16/08	DBH			
R1	INITIAL DESIGN	06/06/08	JML			

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DESIGNER JLEDUE	DATE 06/06/08	TITLE POLYPROPYLENE VNX PLUG 2" ACME			
CHECKER RB	DATE 6/16/08				
ENGINEER DBH	DATE 6/16/08				
MANAGER PK	DATE 6/16/08				
FILE: NX0081A					
SCALE: NA	PROJECT VNX-2	FORMAT 22X34 D	DRAWING NX0091	SHEET 1 OF 1	REV A